

TECHNICAL DATA SHEET

P.DS.168 (FB SERIES) REV02/08/2024

WATER BASED

ALL PURPOSE CRACK FILLER



Promac All Purpose Crack Filler is an off-white cement-based product designed with anti-slump properties for filling, sealing of interior and exterior cracks, small holes, and indentations on various substrates. It has been specially formulated to offer good workability with low shrinkage

USES

INTERIOR & EXTERIOR

Ideal for interior and exterior window frame joints, plaster and screed cracks, minor concrete cracks, cement walls, gypsum boards and fibre cement boards.

FEATURES & BENEFITS

- Suitable for brick, mortar, screed, concrete, and plaster
- Maximum interior/exterior properties after 28 days
- Excellent strength and substrate adhesion
- Can be sanded and painted to achieve desired finishes
- Quick setting

TECHNICAL INFORMATION

PHYSICAL FORM	Powder form
COLOUR	Off-white
DRYING PROPERTIES	2 hours @ 23°C
RECOATING TIME	4 hours @ 23°C
PACKAGING	2 & 10 KG bags
CLEANING	Clean all tools while wet with water after use
APPLICATION METHOD	Apply with a putty knife, scraper, or trowel

DO NOT USE

- IF THE TEMPERATURE IS BELOW 5°C OR ABOVE 35°C
- IF IT IS RAINING OR RAIN IS FORECAST
- IF THE SURFACE IS DAMP (MOISTURE READING ABOVE 15%)
- BEFORE 9H00 AND AFTER 16H00 IN THE WINTER

SURFACE PREPARATION

Ensure surface is clean, dry, free of dust, dirt, and any foreign material.

Ensure all cracks are widely opened for better application.

Chalking and friable surfaces should be brushed clean with a hard bristle brush. For best results, prime any imperfections with a suitable water or solvent based primer.

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MIXING

Promac All Purpose Crack Filler should be mixed with clean water at a ratio of 2 parts crack filler to 1 part water and mix through thoroughly. Allow to stand for 5 minutes. Remix before use to achieve lump free smooth paste. **Promac All Purpose Crack Filler remains** workable for about 1 hour after mixing. Prepare a suitable amount to ensure product stays active and does not dry out. Do not add more water.

APPLICATION

Wet cracks, holes, and indentations with clean water.

Press paste into cavities with a putty knife, scraper or trowel. Ensure that deep cavities are filled in two or more stages with a maximum of 5 mm per layer. Before applying additional coats, ensure the layers are dry to the touch.

Even out the **Promac All Purpose Crack Filler** level with the surrounding surface.

Allow to dry for at least 4 hours (drying times may vary depending on weather conditions) and then sand smooth with medium grit sandpaper.

To finish off the project, prime the repaired area with a suitable water or solvent based plaster primer.

HEALTH & SAFETY

Contains cement, which is alkaline when wet and can cause skin irritation.

Use eye protection and gloves and avoid prolonged skin contact.

Avoid inhalation of dust. Wash skin contamination away with soapy water.

Should the product get into the eyes, rinse thoroughly with clean water, and consult a doctor. Do not ingest.

DISCLAIMER ADVICE

The information given in this Product Information Sheet is based on controlled laboratory tests and many years of experience. It is given in good faith, but no guarantee of any performance characteristic is given or implied. Promac Paints cannot be held liable for consequential damage of whatsoever nature that may arise from the use of Promac products. Paint technology is continuously being developed and Promac Paints reserves the right to update product specifications without prior notice. Contact Promac Paints for further details.